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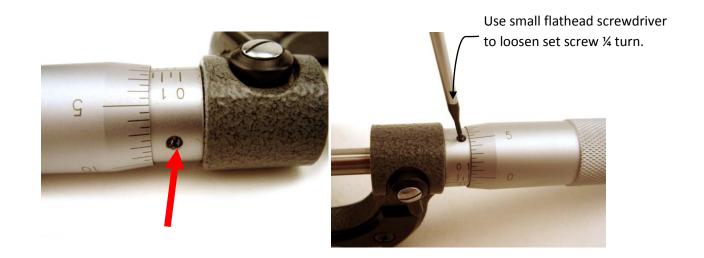
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## Zero Adjustment for No.102 Micrometer:



## STEP 1: Find set screw and loosen it.

Micrometer will need to be opened to at least 0.1" to reach set screw



## Step 2: Close micrometer using friction stop



## Step 3: Insert LARGE end of wrench in hole on external cylinder







Hole that accepts wrench can be found at bottom of external cylinder.

Step 4: Use wrench to rotate cylinder until Zero is aligned.



Step 5: GENTLY Open micrometer to 0.1" and tighten set screw.